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## PRODUCT DATA SHEET

### Activator A36™

#### Product Description

**A36** is designed to allow lower curing temperatures for Tech Line's High Heat Coatings. Originally developed as part of the Ciloxide program, it has been adapted to the other High Heat Products. This lowers the cure temperature to 400/500F for 1 hour (depending on the product treated) where good chemical resistance is the goal. For full cross linking, for maximum durability during initial startup conditions, a full cure is recommended.

**A36** has an extended pot life, but it is recommended that no more product be treated, than will be used in any one 4 hour period.

#### **RECOMMENDED USES:**

Primarily for use with exhaust systems coatings for enhanced chemical resistance and a lower partial cure temperature where appropriate.

**MIXING:** Add 1 oz. of the Activator to 10 oz. of product, stir and shake well, allow the mixture to sit for a few minutes and then apply the product.

**COMPATIBILITY WITH OTHER COATINGS:** May be used with all Tech Line High temperature (solvent based) Coatings. The addition of the activator will not impact compatibility of the treated coating with either base coats or top coats that may also be utilized.

**VENTILATION AND SAFETY:** When used in enclosed areas, thorough air circulation must be provided during and after application until the coating is cured. The ventilating system should be capable of

preventing fine particulate matter from exceeding TLV limits. In addition to proper ventilation, fresh air respirators or fresh air hoods must be used by all application personnel. Where flammable solvents exist, explosion proof lighting equipment must be used. Hypersensitive persons should wear protective clothing, gloves and/or protective cream on face, hands and all exposed areas.

**CLEAN UP:** MEK or other compatible solvent

**STORAGE CONDITIONS:** (Store indoors)

Temperature: 10-43°C Humidity: 0-100%

**SHELF LIFE: 1 year.**

#### APPLICATION INSTRUCTIONS

These instructions are not intended to show product recommendations for specific service. They are issued as an aid in determining correct surface preparation, mixing instructions and application procedure. It is assumed that the proper product recommendations have been made. Those instructions should be followed closely to obtain the maximum service from the materials.

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